Twisting graphene nanoribbons into carbon nanotubes

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Although carbon nanotubes consist of honeycomb carbon, they have never been fabricated from graphene directly. Here, it is shown that quantum molecular-dynamics simulations and classical continuum-elasticity modeling, that graphene nanoribbons can, indeed, be transformed into carbon nanotubes by means of twisting. The chiralities of the tubes thus fabricated can be not only predicted but also externally controlled. This twisting route is an opportunity for nanofabrication, and is easily generalizable to ribbons made of other planar nanomaterials.

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I. INTRODUCTION

Carbon nanotubes (CNTs) are today grown by atomic self-organization, resulting in variable tube diameters and structures, whereas in textbooks nanotubes are portrayed as being made by rolling up graphene. Recent experiments have shown how nanotubes can be unzipped into graphene nanoribbons (GNRs). The inverse route of making nanotubes of graphene directly, however, has remained elusive.

Here we show that graphene nanoribbons can indeed be transformed into carbon nanotubes by twisting. Our quantum molecular-dynamics simulations show that tube formation is preceded by buckling that serves as an intermediate stage between a flat ribbon and a pristine tube. Both buckling and tube formation can be explained by classical continuum elasticity, apart from effects due to atomic discreteness. Since graphene nanoribbons can be made with controlled edge morphology, even with atomic precision and subnanometer width, this twisting route to carbon nanotube fabrication provides an opportunity for precision control in nanotube fabrication, while also enabling encapsulation of molecules, designed chirality, and easy generalization to ribbons made of other planar nanomaterials.

II. THE TUBE FORMATION PROCESS: SHOWCASE

To demonstrate the mechanism of tube formation, we first present a simulation of the twisting of a 24-Å wide, infinitely long graphene nanoribbon with unpassivated zigzag edges, shown in Fig. 1(a). We simulated the fixed-length ribbon with quantum molecular dynamics at room temperature, while increasing the twist at a constant rate; increasing the twist continuously without end effects was enabled by periodic boundary conditions adapted to chiral symmetry (see Appendix B for simulation details). The amount of twist is characterized by a dimensionless parameter \( \tau W \) with \( \tau \) being the twist angle per unit length and \( W \) the width; hence \( \tau W = 0 \) for a flat ribbon and \( \tau W = 1 \) for a ribbon that has been twisted a full turn within a length of \( 2\pi W \).

At the initial phases of the simulation, the cross section of the ribbon remained flat until a critical value \( \tau W = \tau_c W \sim 0.83 \) when the ribbon buckled into a twisted groove with a U-shaped cross section [see Fig. 1(a)]. In order to characterize the tubular geometry quantitatively, we introduced a geometrical parameter, the tubularity parameter \( \Omega \), which measures how much the ribbon edges have approached each other in relation to ribbon width: It is zero for flat ribbons and one for tubes [see Eq. (A1)].

Upon further twisting, the ribbon’s tubularity was fluctuating, but increased on the average. Increased twisting brought, therefore, the opposite edges closer together, and at a second critical value, \( \tau W = \tau_c W = 1.62 \), they began to interact chemically: They were joined by a sudden formation of bonds, and the buckled ribbon was rapidly transformed into a tube. This point was identified as a sudden increase in the tubularity parameter \( \Omega \) and as an even more sudden decrease in the potential energy due to the formation of \( \sigma \) and \( \pi \) bonds. At this stage, the resulting tube had a slightly nonround cross section. So as to anneal any remnant residual strains, we stopped the molecular-dynamics simulation and carried out a full structural optimization. The simulation then resulted in a pristine (9,3) CNT (see supplemental video 1).

We repeated such simulations for a number of zigzag and armchair nanoribbons (ZGNRs and AGNRs) of varying width, and invariably obtained pristine CNTs.

The essence of the tube formation process outlined above can be captured by a simple demonstration—just twist the ends of a strap of your backpack and watch the result (Fig. 2). In particular, the CNT formation process is not an artifact of the imposed boundary conditions; simulations with finite tubes and thousands of atoms produce the same results, as discussed in Sec. VI. On the actual nanoscale, twisting experiments should be feasible using the established paddle-type setups in which voltages applied to electrodes can be used to control the orientation of the somewhat asymmetrically positioned paddle electrostatically [the inset in Fig. 2(a)]. This setup has already been successful in twisting CNTs.

These atomistic simulations showed the feasibility of tube formation by twisting, but raised several questions that include characterization of buckling and tube formation as a function of ribbon width, the required critical torque, the resulting CNT chiralities and their possible control, electronic structure modifications, finite-size effects, effects of imperfections, and, finally, a simple explanation of the mechanisms involved at a classical continuum level. We attempt to address these questions in the following sections.
III. TUBE FORMATION IS GOVERNED BY CONTINUUM ELASTICITY

We addressed the last question by modeling GNRs as thin elastic sheets with an in-plane modulus \( k \), bending modulus \( K \), Poisson ratio \( \nu = 0.3 \), and width \( W \). The twisted shape was found by numerically minimizing the elastic deformation energy that had an in-plane stretching component and an out-of-plane bending component (see Appendix C). Our analysis based on continuum elasticity theory indicates that the key elements in tube formation are the following: Buckling results from transverse stress in the twisted ribbon and the shape of the buckled cross section from competition between stretching and bending.

The condition of fixed length in the analysis distinguishes it from previous studies in which the tensile force was fixed, and ribbon length could thus vary leading to smooth longitudinal buckling, helical developable geometry, or triangular stress-focusing patterns. Our analysis assumed that the cross section of the ribbon was free to bend and warp, which is not possible close to its ends if they are clamped. The ribbon should thus be sufficiently long for our assumptions to be valid. The length \( 2\pi/\tau_c \), over which the ribbon makes a full turn at the point of tube formation, can be taken as a reasonable minimum-length criterion.

Dimensional analysis indicates that the twisted geometry depends only on the dimensionless elastic thickness \( \tilde{h} = \sqrt{K/(6W^3)} \) and twist \( \tau W \). For graphene \( K = 1.6 \) eV and \( W = 25 \) eV/\( \AA^2 \) such that \( \tilde{h} \approx 0.01 \) in the above simulation with \( W \approx 24 \) \( \AA \). Figure 3(b) shows the changing geometry of an elastic ribbon under twisting for \( \tilde{h} = 0.01 \)—the similarity with Fig. 1(a) is evident. Quantitative comparison in Fig. 3(b) of the tubularity parameters of quantum and classical analyses makes the similarity of these two approaches even more evident, although there are some differences near \( \Omega \approx 1 \). This is because of the difference between the zigzag and armchair ribbons of similar width, which have somewhat different tube-formation mechanisms due to the role of edge morphology and edge stress that do not normally appear in continuum models (discussed in Sec. V). We note here that the maximum strain induced by twisting at the ribbon edge is \( \approx 6\% \) for \( \tilde{h} = 0.01 \), decreasing as \( \sim 1.3 \) \( \AA /W \) for increasing \( W \), so graphene ribbons survive twisting without tearing.

The buckling point \( \tau_b \) and the tube-formation point \( \tau_c \) vary with the scaled elastic thickness \( \tilde{h} \) as shown in Fig. 3(c). These numerically obtained curves are well approximated by the expressions \( \tau_b W \approx 6.6\sqrt{\tilde{h}} \) and \( \tau_c W \approx 17.2\sqrt{\tilde{h}} \) that follow from a simple scaling analysis (see Appendix C). The same analysis also yields the torque associated with the tube-formation point as \( M_t \approx 1.8K/\sqrt{\tilde{h}} \). In the presence of an externally applied pre-strain, \( \gamma_0 \), which naturally can be released after tube formation, the critical values for \( \tau_b \) and \( \tau_c \) decrease as shown in Fig. 3(d). This is in agreement with the trend observed in molecular-dynamics simulations: Control over \( \gamma_0 \) thus provides a way to fine-tune the required twist and has implications for the resulting CNT chiralities, which is the question we discuss next.
IV. CARBON NANOTUBE CHIRALITIES CAN BE PREDICTED

Our simulations suggest that by knowing the width and chirality of the GNR the chirality of the CNT can be predicted with unexpected reliability. The CNT chiral angle \( \theta \) depends on a shift \( \Delta z \) that measures the (relative) axial displacement of ribbon edges at the tube-formation point. In the continuum picture the honeycomb geometry thus implies the relation

\[
\phi + \theta = \pi/2 - \arctan(\Delta z/W) \tag{1}
\]

between the GNR (\( \phi \)) and CNT (\( \theta \)) chiral angles that vary between 0° and 30° (see Appendix A). With \( \Delta z/W \) given by the elasticity theory and with tube circumference deduced from the ribbon width (Fig. 9), Eq. (1) offers a recipe for a continuum prediction of the CNT chirality.

In the atomistic picture, however, the shift \( \Delta z \) has to be compatible with the atomic discreteness. Figure 4(a) shows how \( \Delta z \) in \( N \)-ZGNRs picked values close to the continuum predictions, either an integer or a half-odd-integer times the edge periodicity \( a_{zz} = 2.46 \text{ Å} \). Other values of \( \Delta z \) would have cost additional shear-deformation energy. Similarly, Fig. 4(b) shows that the chiral angles of the corresponding CNTs pick allowed values in the proximity of the continuum-limit curves given by Eq. (1).

The elasticity result for \( \Delta z \) can, in fact, be used for a still better estimate of the CNT chiral angle—also for an estimate of the CNT chiral indices (\( n,m \)) themselves. For a given \( N \) and ribbon type, only certain indices (\( n,m \)) are allowed, and the honeycomb lattice suggests the expressions

\[
(n,m) = \begin{cases} 
(N/2 + \delta^b, N/2 - \delta^b), & \text{odd-} N \text{ ZGNR} \\
(N/2 + \delta^e, N/2 - \delta^e), & \text{even-} N \text{ ZGNR} \\
(N/2 - \delta^h, 2\delta^h), & \text{odd-} N \text{ AGNR} \\
(N/2 - \delta^i, 2\delta^i), & \text{even-} N \text{ AGNR},
\end{cases} \tag{2}
\]

where \( \delta^b \) is the nearest integer and \( \delta^h \) is the nearest half-odd-integer to the ratio \( \Delta z/(a_{zz}/a_{cc}) \), owing to the symmetry of the opposite edges as shown in Fig. 8 (\( N/2 \) can be a half-odd-integer), and where \( \Delta z \) is predicted by the elasticity theory. Prediction for the CNT chiral angle is then given by (\( n,m \)) via the expression

\[
\theta(n,m) = \arccos \frac{2n + m}{\sqrt{m^2 + n^2 + mn}} \tag{3}
\]

Yet Eq. (2) is only a prediction—the tube formation process contains stochastic aspects. For some ribbons the continuum-limit value for \( \Delta z \) happened to be halfway between two allowed values, making prediction based on room temperature simulations inevitably less precise. For example, Figs. 4(c)
and 4(d) show how identical room temperature simulations result in different shifts $\Delta z$ and in correspondingly different CNT chiralities. While the obtained shifts indeed favored the nearest integer multiple of $a_{zz}$ close to the elasticity-theory prediction, they fluctuated so that the final result could not be predicted with certainty. Still for more than 80% of our simulations Eq. (2) predicted the CNT chirality correctly.

Finally, since increasing the axial pre-strain $\gamma_0$ decreases $\tau_z$ and thus $\Delta z$, as shown in Fig. 4(a), we can use $\gamma_0$ to control the CNT chirality as illustrated in Fig. 4(b). In particular, given the discreteness of the allowed $\Delta z$, even a coarse experimental control over $\gamma_0$ can be used to fine-tune the chirality.

V. ARMCHAIR RIBBONS: EDGE STRESS AND FORCED-JOINING EFFECTS

Figure 5(a) shows the buckling and tube-formation points for AGNRs, showing less apparent agreement between simulations and continuum-limit theory than for ZGNRs [compare with Fig. 3(c)]. These differences have two reasons: compressive edge stress and forced-joining effect that arises from the comparatively large unit-cell length at the ribbon edge.

The compressive stress at the edge of an unpassivated AGNR is $\approx 1.45$ eV/Å, some $\approx 3.5$ times greater than in ZGNRs. In narrow ribbons this stress can cause spontaneous twisting because of elongation of the edge with respect to the ribbon axis. Because the stress makes edges prefer small strain, larger twists were required for buckling [consistent shifts between the blue curve and the blue symbols in Fig. 5(a)]. However, we omitted the edge stress from the elasticity theory on three grounds. First, it affected mainly the buckling threshold. Second, the edge stress depends on edge type and passivation—with hydrogen passivation the stress vanishes. Third, the edge stress can be imitated simply by having a decreased pre-strain.

Apart from buckling, the tube formation itself was dominated by a kind of forced-joining effect caused by edge morphology. Namely, because the edge periodicity $a_{ac} = 4.26$ Å in AGNRs is almost twice the periodicity $a_{zz} = 2.46$ Å in ZGNRs, larger deviations from the continuum prediction for $\Delta z$ were required—certain forcing was needed to initiate the tube formation. Joining was easier for wide ribbons, where shifts in steps of $a_{ac}$ required less shear, and for ZGNRs, where the required steps $a_{zz}$ were smaller.

Furthermore, prior to tube formation the edge stress turned out to make the edges of buckled ribbons bulge radially outwards [see inset of Fig. 5(a)]. Then, to initiate the tube formation, the buckled ribbon with bulged edges often required more forced twisting so as to attain the allowed $\Delta z$. In some simulations bulging was further enhanced by twisting.
making tube formation require exceptionally large twists (tube formation was hindered by an energy barrier). In these simulations a longer simulation time or higher temperature might have initiated the tube formation earlier. However, when the continuum $\Delta z$ happened to be such that dangling bonds from the opposite edges met directly, no forcing was needed and simulation yielded $\tau_t$ in agreement with the elasticity theory prediction [compare Figs. 5(a) and 5(b)].

Note that while pre-strain drives ZGNRs toward armchair CNTs [$\theta = 30^\circ$; see Fig. 4(b)], it drives AGNRs toward zigzag CNTs [$\theta = 0^\circ$; see Fig. 5(b)]. These tendencies can be understood by noticing that increased pre-strain always decreases $\Delta z$; with precisely zero $\Delta z$ armchair ribbons would become zigzag tubes and zigzag ribbons armchair tubes.

In addition to the purely geometrical effects associated with the GNR-CNT transition, we also investigated twisting-induced modifications in the electronic properties of the system. Prior to buckling, the energy gaps in $N$-AGNRs were observed to form three families according to $q = \text{mod}(N,3)$, as reported earlier, and as illustrated in Fig. 6. Buckling turned out to cause only slight rehybridization of the carbon atoms, consistent with earlier studies on CNTs. In contrast to the smooth electronic modification caused by twisting, at the point of tube formation the gap instantaneously jumped to that of CNT, which may have been, prior to relaxation, still influenced by remnant residual torques.

VI. ADEQUACY OF REVISED PERIODIC BOUNDARY CONDITIONS

The validity of the revised periodic boundary condition (RPBC) approach was confirmed by finite-ribbon simulations. Here we present exemplary results of a simulation for $L = 38$ nm long 12-ZGNR with 3720 atoms. One end of the ribbon was clamped, and the other end was kept at a fixed distance (without pre-strain) while twisted continuously at the rate $d\theta/dt = 0.0091 \text{ degrees/fs}$ with a 2 fs time step; the rest of the atoms were treated with a Langevin thermostat set to 300 K. In this simulation we used the reactive empirical bond-order (REBO) interatomic potential from the LAMMPS package.

Supplementary video shows an animation of this simulation, with selected snapshots in Fig. 7. The tube-formation processes in RPBC and in finite ribbons were the same and both resulted in the same pristine (9,3) CNT. Sure enough, some finite-size effects did arise. Both buckling and tube formation initiated in a narrow central region, and the zipping up propagated toward the ribbon ends when the applied twist increased. Complex distortions were suppressed by the experimentally feasible fixed-length constraint. After tube formation we released the end constraints and observed that the tubes (that were partially unzipped near the ends) remained thermodynamically stable at 300 K, and even at 1200 K.

The spreading of the end-to-end twist angle $\Delta \theta$ across the ribbon was somewhat uneven, and twisting effectively took place within a length smaller than $L$. Therefore, while initiation of the buckling at $\tau_b W = (\Delta \theta_b / L) W \approx 0.83$ agreed with what happened for RPBC, the initiation of tube formation at $\tau_t W = (\Delta \theta_t / L) W \approx 0.91$ occurred earlier than in RPBC. For increasing length such finite-size effects vanished and the results converged toward RPBC results; for large $L$ buckling
and tube-formation points also became sharper. We performed this simulation four times for different twist rates, obtaining invariably the same results.

Such trends in the finite-size effects were confirmed by simulations of shorter ribbons. For instance, dimensional analysis helped to find the scaling $L/W \gtrsim 0.7\sqrt{W/\AA}$ as the critical length-to-width ratio above which the picture of the tube-formation process remains valid. Indeed, for $W = 25$ Å, inferring a critical ratio of $\approx 4$, the tube was formed in an expected manner for $L/W = 7.5$, but not for $L/W = 2.6$. More systematic investigations of the finite-size effects are underway.

VII. CONCLUSION

When the twisted ribbons have atomically smooth edges, which is experimentally feasible and even preferred, the formed CNTs are expected to become essentially pristine by energy arguments. In practice, however, we cannot exclude the formation of defects either. If tube formation is initiated at different locations with different CNT chiralities, the zipping up of the tube may give rise to scattered point defects. Moreover, edge roughness, irregular edge chirality, and edge passivation can lead to CNTs with vacancies, impurity atoms, or dangling bonds, arranged as chiral line defects. Although we cannot entirely exclude the appearance of phenomena related to other finite-size effects, lattice fatigue, or complex defect formation, preliminary results indicate that the central concepts of tube formation prevail. Furthermore, when GNRs are hydrogen-passivated, as they often are, tube formation must be preceded by dehydrogenation and formation of H$_2$ gas. Since this reaction has only a weak thermodynamic driving force, presumable energy barriers for formation of H$_2$ suggest a slow reaction, and catalytic dehydrogenation may be required to aid the tube formation.

To conclude, our study opens up opportunities in nanomaterial manipulation not limited to carbon-based ribbons alone. Indeed, using a combination of varying geometry that ribbons afford with their separation of scales, one might envisage using inhomogeneous width, chemical modification including passivation, adsorbed molecules, and clusters, to construct structures with desirable functionalities. Examples include tubes with bulges or partial tears, nanoscrolls, multiwalled nanotubes with a spiral cross section, all of which can also be manipulated using external forces so as to enable molecular encapsulation and release in a variety of applications.

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APPENDIX A: ABOUT RIBBON GEOMETRIES

We simulated tube formation for $N$-ZGNRs ($\phi = 0^\circ$, $N = 10–19$) and $N$-AGNRs ($\phi = 30^\circ$, $N = 16–34$), their geometries are illustrated in Fig. 8. All simulated ZGNRs and AGNRs resulted in pristine CNTs with well-defined chiral indices $(n,m)$ (corresponding to CNTs uniquely defined by the vector $C = na + mb$, the circumferential vector expressed in terms of the honeycomb unit-cell vectors $\mathbf{a}$ and $\mathbf{b}$). For computational feasibility ribbons were unpassivated; hydrogen passivation would have required catalyst particles or a prohibitively long simulation time.

The tubularity parameter was defined as

$$\Omega = \frac{d_{\text{flat}} - d}{d_{\text{flat}} - d_{\text{bond}}},$$

where $d_{\text{bond}} = 1.42$ Å is the carbon-carbon bond length and $d$ is the distance between any two opposite-edge atoms that form a bond in the final tube. The distance is at maximum ($d = d_{\text{flat}}$) for a flat ribbon and at minimum ($d = d_{\text{bond}}$) for a tube. Hence $\Omega = 0$ for a flat ribbon and $\Omega = 1$ for a tube. The threshold for buckling was defined as $\Omega_{\text{backled}} > 0.1$. In the continuum limit, because there are no bonds, Eq. (A1) was used with $d_{\text{bond}} = 0$. 

FIG. 7. Finite ribbon simulations. Figure shows snapshots from the simulation of $L = 38$ nm long 12-ZGNR with clamped ends and with increasing end-to-end twist angle (the first six snapshots; structures are rotated to give the best view angles). The last snapshot is the (partially unzipped) (9,3) CNT after removing the clamps and performing a constraint-free simulation at 300 K.
The width of an atomistic ribbon is a question of definition, and although the width $W$ (Fig. 8) would be an easy concept, the direct comparison of atomic and continuum widths is inherently ambiguous. We chose to define the ribbon width as the circumference of the resulting CNT (Fig. 9). The difference between $W$ and $W_0$, which mainly originates from curvature and bond formation (merging of opposite edges creates new surface area), plays a bigger role in narrow ribbons (when $d_{\text{bond}}$ is a notable fraction of $W_0$).

**APPENDIX B: MOLECULAR-DYNAMICS SIMULATIONS**

We used spin-unpolarized density-functional-tight-binding\textsuperscript{37,38} and revised periodic boundary conditions adapted to chiral symmetry.\textsuperscript{19,22,39,40} In the twisting simulations, with minimal cell in the axial direction and zero strain corresponding to a relaxed flat ribbon, we used the Langevin thermostat at 300 K with 1 fs time step, and a stepped twist rate of $\Delta(\tau W)/\Delta t = 0.2-0.3$ ns$^{-1}$. (Buckling and tube formation was possible due to the absence of symmetry constraints with respect to axial symmetry, unlike in Refs. 20 and 22.) The rate has only a minor effect on the results because of the abruptness of the buckling and tube-formation events. Molecular-dynamics simulations were performed for ZGNRs using 20 $\kappa$ points and for AGNRs using 10 $\kappa$ points (while calculating energy gaps using 100 $\kappa$ points) with respect to the chiral symmetry operation.

**APPENDIX C: ANALYSIS OF TWISTING OF A RIBBON BASED ON ELASTICITY THEORY**

We consider twisting of a thin ribbon with a fixed length and translational symmetry such that each cross section of the ribbon has the same shape. A cross section is free to warp in the direction of the twist axis. We denote by $x = (x_1, x_2)$ the material coordinates of the ribbon, where $x_1$ and $x_2$ are the coordinates in the transverse and longitudinal directions, respectively. Position in space of a material point $x$ is given by $r(x) = (x, y, z)$, and the twist axis was chosen to coincide with the $z$ axis. Symmetry of the problem implies that

$$\frac{\partial r}{\partial x_2} = (-\tau y, \tau x, 1 + \gamma_0)$$

(C1) and

$$\frac{\partial^2 r}{\partial x_2^2} = (-\tau^2 x, -\tau^2 y, 0).$$

(C2)

where $\tau$ is the twist per unit length and $\gamma_0$ is a longitudinal external strain. In-plane deformation of the sheet is described by the strain tensor

$$\gamma_{ij} = \frac{1}{2} \left( \frac{\partial r}{\partial x_i} \cdot \frac{\partial r}{\partial x_j} - \delta_{ij} \right)$$

(C3) and out-of-plane deformation by the curvature tensor

$$C_{ij} = n_i \frac{\partial^2 r}{\partial x_j \partial x_i},$$

(C4)

where $n$ is the surface normal and $i, j = 1, 2$. Deformation energy per unit length is given by\textsuperscript{41}

$$U = \frac{k}{2(1+\nu)} \int_0^W \left\{ \text{Tr} r^2 + \frac{v}{1-2\nu}(\text{Tr} r^2)^2 \right\} dx_1 + \frac{K}{2} \int_0^W \left( (\text{Tr} C)^2 + (1-\nu) [\text{Tr} C^2 - (\text{Tr} C)^2] \right) dx_1.$$  

(C5)
Here \( k \) is the in-plane modulus, \( K \) the bending modulus, \( \nu \) the Poisson ratio, and \( W \) the ribbon width. The shape of the ribbon was found by numerically minimizing \( U \). To this end we discretized the cross section \( x_2 = \text{const} \) into \( N = 100 \) points and replaced the derivatives by finite differences. The discretized energy with \( \nu = 0.3 \) was minimized by a damped molecular-dynamics method. Both \( \tau_b \) and \( \tau_t \) could be determined by increasing \( \tau \) in small steps.

Useful insight into the buckling and tube formation can be obtained by a simple scaling analysis. During twisting nearly all of the shear strain vanishes, which leads to warping of the cross section (i.e., to relative displacement of the two edges along the twist axis). Integrated warp, or the shift \( \Delta z \), can be approximated by

\[
\Delta z \approx \int_{-W/2}^{W/2} \tau r \left( \hat{\Theta} \cdot \frac{\partial r}{\partial x_1} \right) dx_1,
\]

where \( r \) is the distance from the twist axis and \( \hat{\Theta} \) is a unit vector perpendicular to the radial direction. By assuming a circular cross section with radius \( R = \frac{W}{2\pi} \), we find

\[
\Delta z \approx \frac{\tau_t W^2}{2\pi}
\]

for the shift of the tube-formation point.

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